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# Differential Interferometer

## SP 5000 DI Series

| System parameter   | SP 5000 DI                 | SP 5000 DI/F                               |
|--|----------------------------|--|
| Measurement range  | 0 m to ≥ 5 m               |  |
| Resolution   | 5 pm*                      |  |
| Angular measurement range<br>with reflector<br>with plane mirror (recommended distance ≤2 m)                       | ±12.5° **<br>±1.5 arcmin   | ±15° **<br>±1.5 arcmin                     |
| Angular resolution   | 0.001 arcsec***            | 0.0015 arcsec***                           |
| Beam distance (standard)   | 21 mm                      | 14 mm                                      |
| Temperature sensitivity  | <20 nm/K                   | <10 nm/K                                   |
| Wavelength   | 632.8 nm                   |  |
| Frequency stability of the HeNe laser<br>(after warm-up time)  | 2·10 <sup>-8</sup>         |  |
| Warm-up time of the HeNe laser   | 10...20 min                |  |
| Operating temperature range  | 15...30°C                  |  |
| Maximum displacement speed of measuring reflector  | 3 m/s                      |  |
| <b>Geometric Data</b>  |                            |  |
| Dimensions (L x W x H):<br>Sensor head (with base plate)<br>Electronic evaluation and supply unit EU<br>(standard) | [150 x 140 x 43] mm        | [110 x 65 x 33] mm<br>[450 x 400 x 150] mm |
| Mass:<br>Sensor head<br>Base plate<br>Electronic evaluation and supply unit EU<br>(standard)                       | 2.0 kg<br>1.5 kg           | 1.1 kg<br>-<br>ca. 8 kg                    |
| <b>Electrical Data</b>   |                            |  |
| Interfaces standard<br>other interfaces on request (/R)  | RS232C, USB                |  |
| Cable length between sensor head and electronics unit  | 3 m, optionally up to 10 m |  |
| Power supply   | 100...240 VAC / 47...63 Hz |  |
| Laser safety class according to EN 60825-1:2014 and ANSI Z136.1 (CDRH)   | 2M<br>II                   |  |

\*in frequency domain

\*\* rotary point dependent

\*\*\*least significant bit (LBS)

09/2019 · Subject to change.



# SP 5000 DI

*Product information*

Extremely stable laser interferometer for high-precision length or angle measurements

# Laser interferometer measurement system

## SP 5000 DI

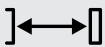
Our ultra-stable differential laser interferometer SP 5000 DI is characterised by its unique thermal stability and can be used for long-term measurements in research and development, such as for material testing.

Thanks to its design, with an external reference beam, the measurement system can be placed at a longer distance from the measurement location without significantly affecting the resolution or stability of the measurement. The length resolution of the interferometer is 5  $\mu\text{m}$  and this can be achieved even under normal laboratory conditions thanks to the differential principle of the measurement system.

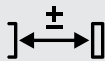


The measurement range for length measurement is several meters if tilt-invariant reflectors are used for the measurements. The system has a modular design and can therefore be adapted to specific measurement tasks.

Adjustments can be made simply and with long-term stability. The construction of multi-axis systems on the basis of the SP 5000 DI interferometer also allows multi-coordinate measurements.



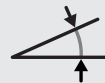
**2 m**  
with plane-mirror  
**5 m**  
with reflector



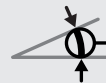
**0.1  $\mu\text{m}/\text{m}$**



**5  $\mu\text{m}$**

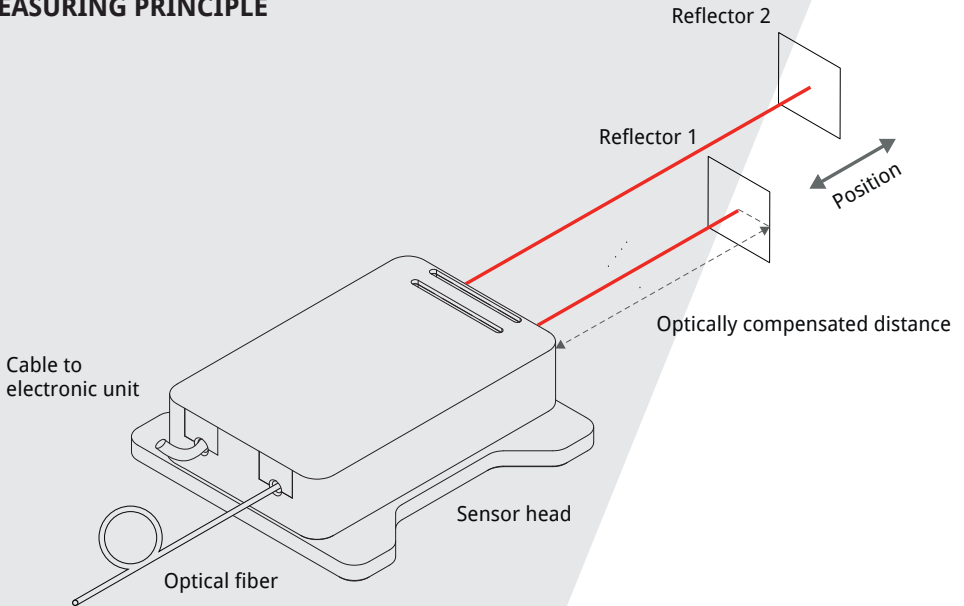


**$\pm 1.5$  arcmin**  
with plane-mirror  
 **$\pm 15^\circ$**   
with reflector



**0.001 arcsec**

## MEASURING PRINCIPLE



For customer-specific versions or integration in special measurement equipment, please contact us.

### Further possible applications:

- The differential laser interferometer is available as an OEM version for installation as an encoder in machine axes. The SP 5000 DI is also available as a vacuum-optimised version for taking measurements in a vacuum.
- The standard beam distance is 21 mm. We can provide other beam distances on enquiry.

### Ideal for

- Long-term measurements
- Development
- Science/research
- OEM applications
- Exacting stability requirements

**PRECISION & QUALITY**  
MADE IN GERMANY

**For customer-specific versions, OEM applications or integration  
in special measurement stations, please contact us.**

**We will be happy to personally assist you in finding solutions  
for your measuring tasks.**

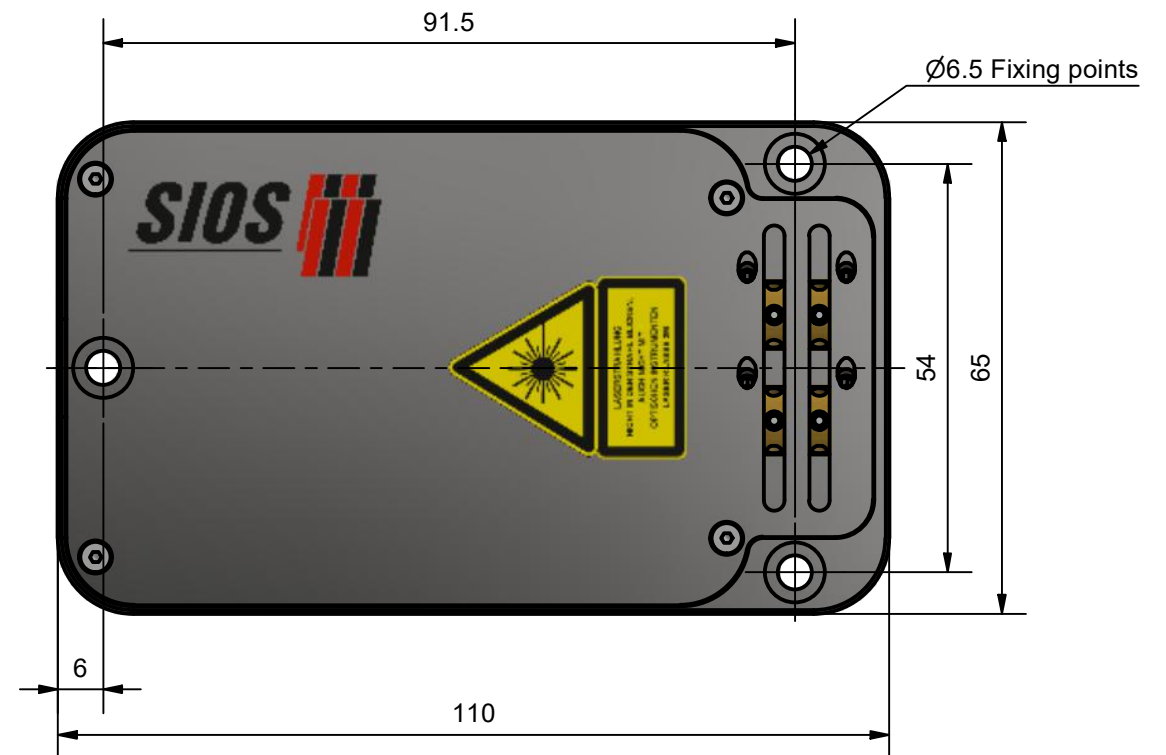
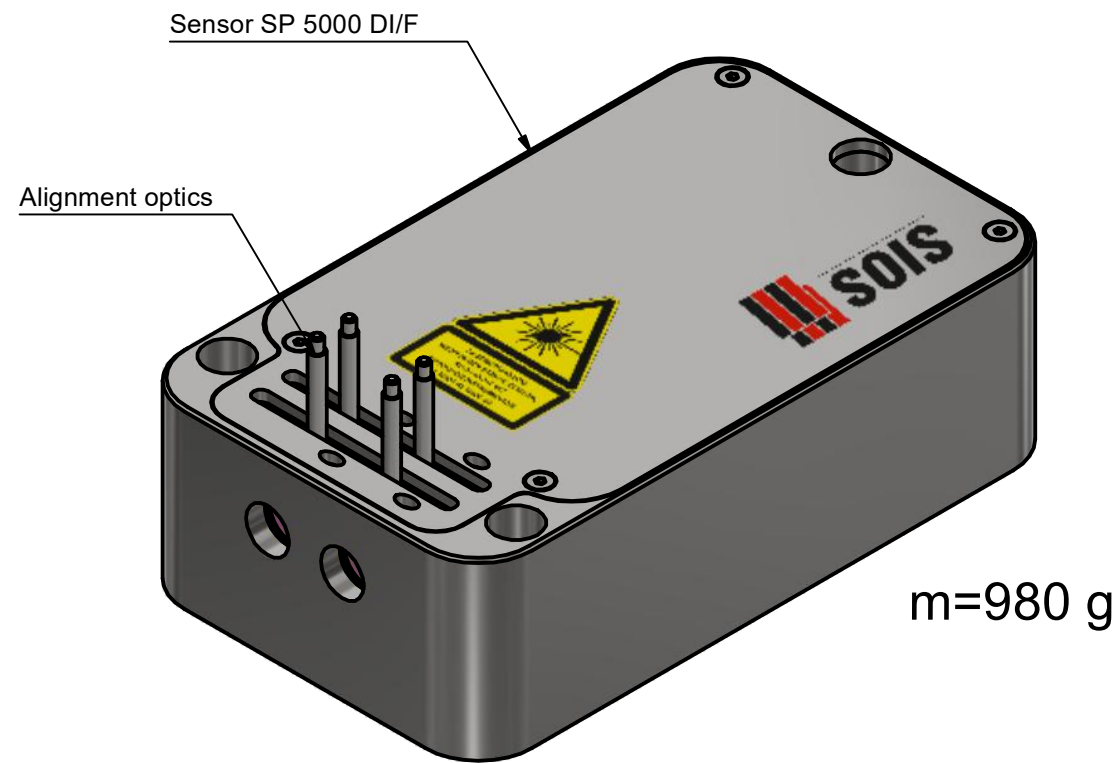
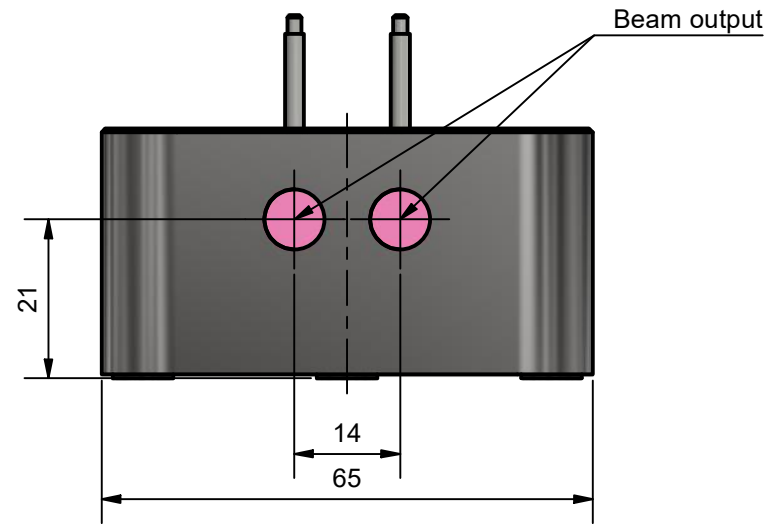
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# SP 5000 DI/F (A035977)

Beam spacing 14mm



all dimensions in mm

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